



Description

Di-tert-butyl peroxide 98%, Liquid

PEROXAN DB is used for the crosslinking of polyolefins as well as natural rubber and synthetic rubber.

	С Н <sub>3</sub> С—С	СН <sub>3</sub> О— С—О	СН <sub>3</sub>   -С—СН <sub>2</sub> СН <sub>3</sub>	3		
	Molecular weight: CAS No.:				146.2 110-05-4	
Technical data	Appearance: Peroxide assay: Active oxygen assay: Density at 20°C:				clear liquid min. 98% min. 10.72% 0.8 g/cm³	
Half life time	in an EPDM compound:					
	t <sub>1/2</sub>	10h	1h	0,1h		
	bei	120°C	154°C	176°C		
Solubility	not determined					
Storage	Maximum storage temperature (Ts max):40°CStorage stability as from date of delivery:6 months					
Hazardous reactions	Keep packaging tightly closed in a well ventilated place at indicated storage temperature. Keep away from reducing agents e.g. amines, acids, alkalis, heavy metal compounds (e.g. accelerators, driers, metal soaps). Never weigh out in storage room.					
	Oxidizing agent. Decomposes violently under the influence of heat or by contact with reducing agent. Never mix with accelerators. Organic Peroxides are more or less stable products but will decompose under the influence of heat. To minimize a loss of quality during storage, it is important that the recommended maximum storage temperature is not exceeded. If a minimum storage temperature is given, an undesirable process such as a solidification or phase separation, is known to occur below this temperature.					
Safety characteristics	Flash point: SADT: 80°C					
	The SADT (Self Accelerating Decomposition Temperature) is the lowest temperature at which a self					



accelerating decomposition may occur.



## **PEROXAN DB** Dialkyl peroxide / Crosslinking

Application	Due to ist high volatility, PEROXAN DB is mainly used for compounds that are crosslinked immediately after mixing.
	PEROXAN DB is a thermally very stable peroxide. However, the high vapor pressure and the low flashpoint require special attention during handling and use. PEROXAN DB tends to build up static electricity; pumps must be ignition proof with grounded stainless steel tubing. Avoid any exposure to heat from naked fire, sunlight, steam pipes or any other source during storage.
	Safe processing temperature (t2): 145°C Typical crosslinking temperature (t90): 180°C
	The safe processing temperature t2 is defined as the temperature, at which the scorch time is longer than 20 minutes. The typical crosslinking temperature t90 is defined as the temperature at which 90% of the crosslinks in the compound are formed within about 12 minutes.
Packaging	20kg container
Major decomposition products	154kg drum Acetone, Methane, tert-Butanol
Safety and handling	Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling of PEROXAN DB. This information should be thoroughly reviewed prior to acceptance of this product. The MSDS is available for downloading at <b>www.pergan.com</b> or through contacting Pergan directly.

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