

PEROXAN PB

Peroxyester / Crosslinking

Description tert-Butyl peroxybenzoate

98%, Liquid

PEROXAN PB is used for the crosslinking of natural rubber and synthetic rubber, as well as polyolefins.

194.2 Molecular weight: CAS No.: 614-45-9

Technical data Appearance: clear, colourless or light yellow liquid

> Peroxide assay: min. 98% Active oxygen assay: min. 8.07% Density at 20°C: 1.04 g/cm³

Half life time in an EPDM compound:

t ½	10h	1h	0,1h
bei	87°C	110°C	136°C

Solubility Insoluble in water, Soluble in phthalates

Maximum storage temperature (Ts max): 30°C Storage

> Minimum storage temperature (Ts min): 10°C to prevent freezing

Storage stability as from date of delivery: 6 months

Keep packaging tightly closed in a well ventilated place at indicated storage temperature. Keep away from Hazardous reactions reducing agents e.g. amines, acids, alkalis, heavy metal compounds (e.g. accelerators, driers, metal soaps).

Never weigh out in storage room.

Oxidizing agent. Decomposes violently under the influence of heat or by contact with reducing agent. Never mix with accelerators.

Organic Peroxides are more or less stable products but will decompose under the influence of heat. To minimize a loss of quality during storage, it is important that the recommended maximum storage temperature is not exceeded. If a minimum storage temperature is given, an undesirable process such as a solidification or phase separation, is known to occur below this temperature.

Safety characteristics >SADT°C Flash point: SADT: 60°C

> The SADT (Self Accelerating Decomposition Temperature) is the lowest temperature at which a self accelerating decomposition may occur.





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Application PEROXAN PB is recommended for the crosslinking of NBR, SBR, EP(D)M, LDPE and EVA.

Rubber compounds containing PEROXAN PB have moderate processing safety in combination with

a very high speed of cure.

Safe processing temperature (t2): 100°C Typical crosslinking temperature (t90): 140°C

The safe processing temperature t2 is defined as the temperature, at which the scorch time is longer than 20 minutes. The typical crosslinking temperature t90 is defined as the temperature at

which 90% of the crosslinks in the compound are formed within about 12 minutes.

Packaging 25kg container

Major decomposition products Acetone, Benzoic acid, Benzene, , Carbon dioxide, tert-Butanol

Please refer to the material safety data sheet (MSDS) for information concerning safe storage, use and handling Safety and handling

of PEROXAN PB. This information should be thoroughly reviewed prior to acceptance of this product. The MSDS is available for downloading at www.pergan.com or through contacting Pergan directly.

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